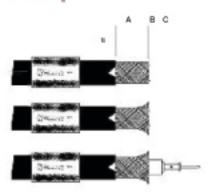
BNC & TNC Assembly Instructions

Crimp

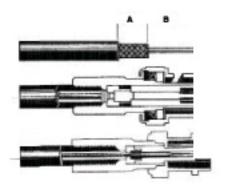


 Jacket may need to be slit here for some of the smaller diameter cable similar to RG174

Stripping Dimensions			
A	В	С	
.252	.125	.126	

- 1. Cut cable end evenly and perpendicular to the length of cable.
- Slide outer ferrule over cable end.
- 3. Strip cable jacket, braid, and dielectric to specified lengths.
- Insert contact pin onto cable's center conductor so that it is flush to dielectric.
- 5. Crimp or solder contact firmly.
- 6. Flare braid end slightly and slide.
- Insert pin-end into connector body and push until it "clicks" into place.
- 8. Slide outer ferrule over braid and up against body assembly.
- Crimp, (or solder) outer ferrule with appropriate crimp tool.

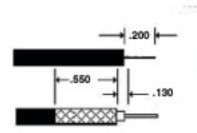
Twist-On



Stripping Dimensions		
A	В	
.250	.250	

- 1. Cut cable end evenly and perpendicular to the length of cable.
- 2. Strip cable jacket, braid, and dielectric to specified lengths.
- With fingers, twist exposed braid clockwise to eliminate the possibility of a loose strand shorting to the center pin.
- 4. Insert center conductor into the entry hole in the connector.

Miniature Coax Four-Piece Construction



- Place ferrule on cable and strip as per dimensions on left.
- Comb out braid, slide inner Teflon sleeve under braid, then place pin onto conductor.
- Solder pin to center conductor. (Crimping is possible but NOT recomended on small gauge stranded conductors.)
- Insert this assembly inside connector body and press down until the pin "clicks" into place.
- Slide ferrule down to meet connector body and crimp firmly in two locations. (.128 Hex on cable, .210 Hex on braid)

